

Spare Parts for Mobius® Chrom 20 System



The Life Science business of Merck operates as MilliporeSigma in the U.S. and Canada.

Spare Parts

To help you select and manage the spare parts required for your system, our experts have performed a risk assessment to determine which parts to keep in stock. The risk assessment is based on our experience; each customer must perform an individual risk assessment for their process, to check alignment with our strategy, and review the stock requirements accordingly.

As a result of this risk assessment, we defined 3 categories of spare parts:

Type of parts	Description	Stock recommendation
Preventive maintenance parts	These parts are subject to wear and tear and we recommend replacing them on a regular basis. Under average usage conditions, these parts should be replaced at least once per year. A risk assessment based on the specific system usage and production conditions may result in a need to replace some or all of these parts more frequently. Not replacing wear and tear parts as recommended can impact system functionality and may result in system shutdown.	1 part per unit
Critical parts	These parts have been identified as most critical to avoiding system downtime and are recommended to be kept in stock for immediate availability.	1 part per unit
All other parts	All other individual parts.	Risk-based customer decision

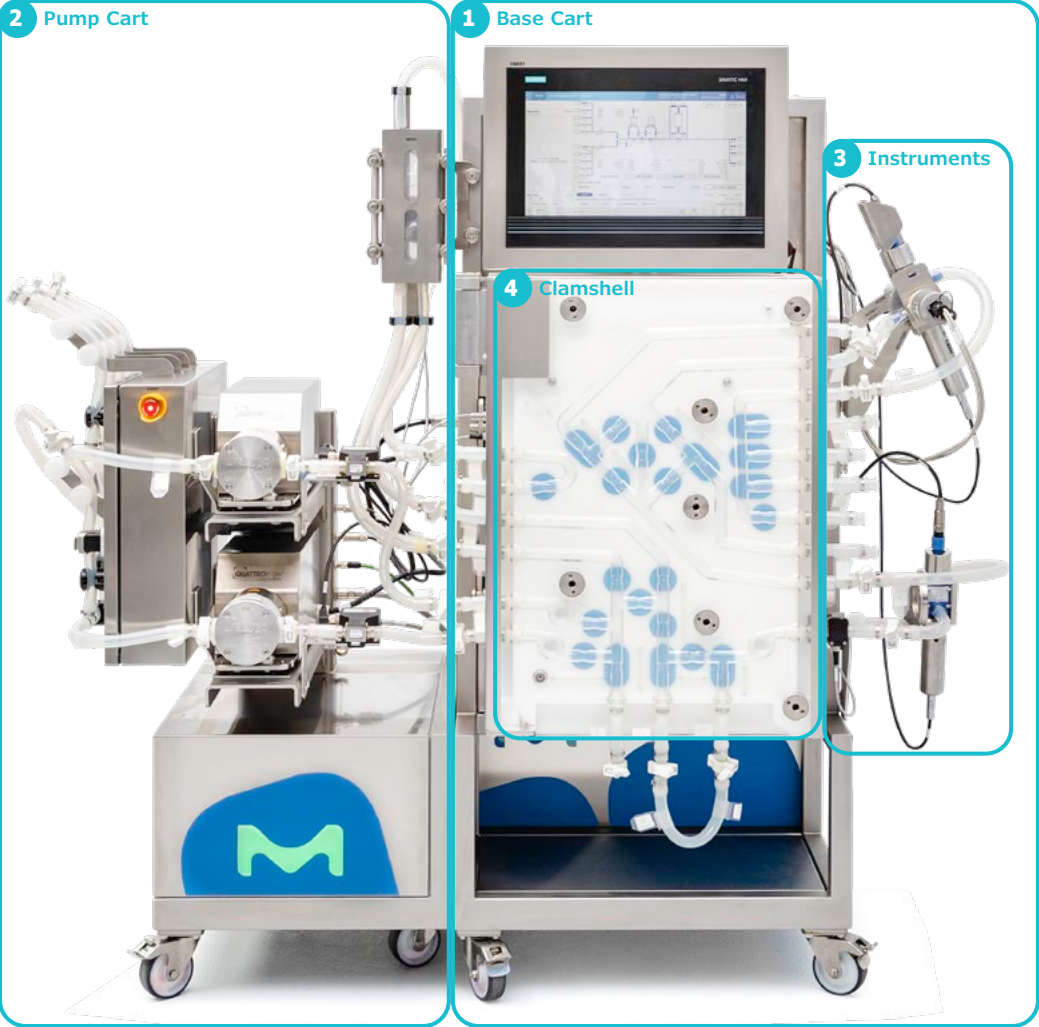
Based on our risk analysis, preventive maintenance and critical spare parts are essential to keep your equipment running. We recommend keeping preventive maintenance and critical spare parts in stock.

For additional information, please visit: [MerckMillipore.com/Systems-Services](https://www.merckmillipore.com/Systems-Services)

Ordering information for Mobius® Chrom 20 System Preventive Maintenance kit

PMFXWKITXM20	Quantity
Pump assembly	1
Smart flow path assembly	1
Post-column instrument assembly	1
Pre-column instrument assembly	1
Pump 1 single-use flowmeter assembly	1
Pre-column sensor bypass assembly	1
Pre-column filter bypass assembly	2
Certificate of quality—Flexware® kit for Mobius® Chrom 20 System	1
FlexReady Gamma Bag and Box Label	1

Mobius® Chrom 20 System – Spare Parts List

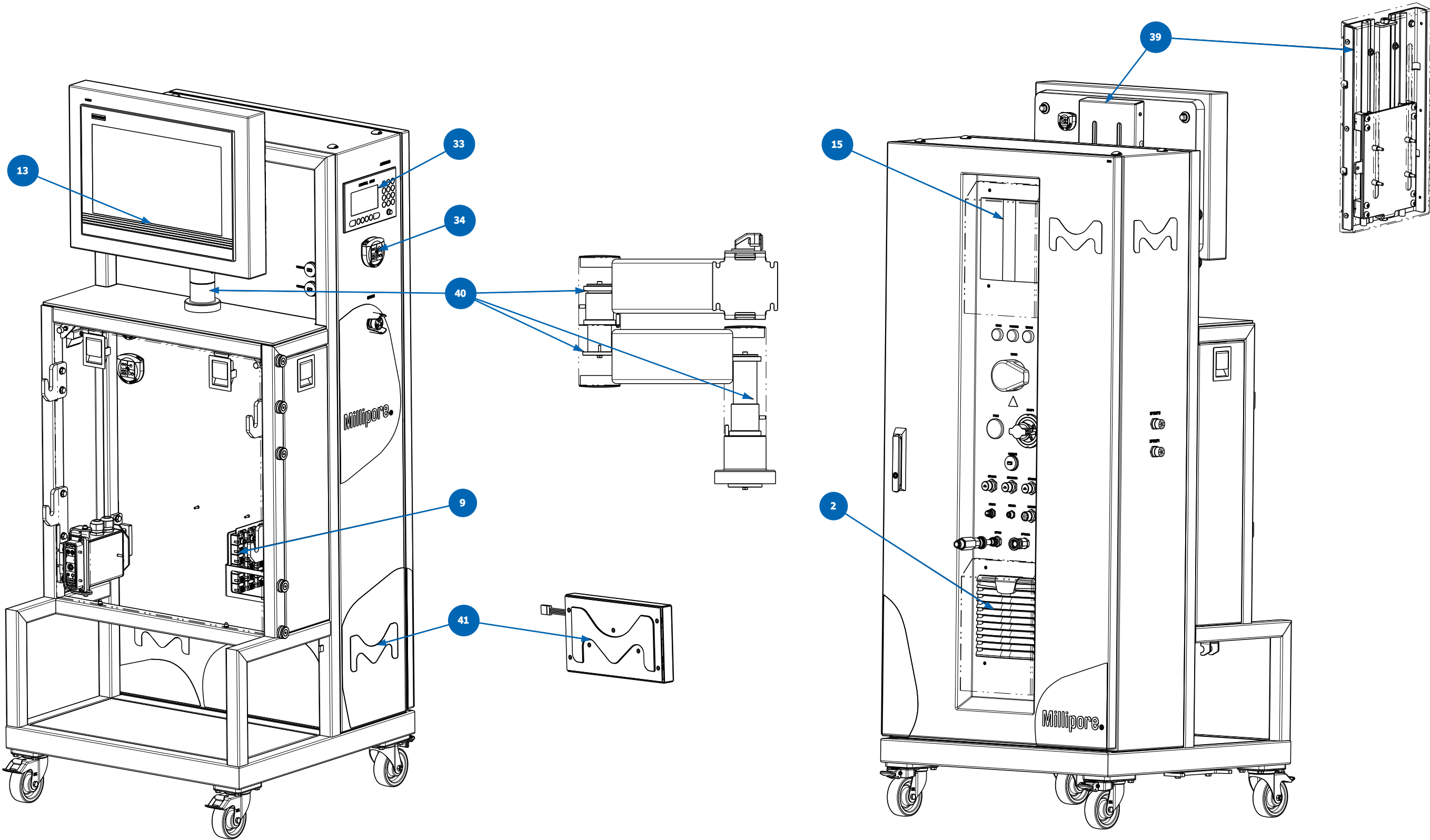


Item	System part	Catalogue number	Description	Preventive maintenance (PM)* critical**	Field service required for installation and/or set up ***	Frequency
1		SPKMBSMTBASE023	Flexready Smart, smart base, set of 5 filter cartridges	PM	Yes	Every 12 months
#2	1	SPKGEN002	ebox fan filter	PM	No	Every 12 months
#3	4	SPKMBSMTCS040	Mobius® Chrom 20 clamshell, valve pads kits	PM	No	Every 6 months
#4	2	SPKMBSMTPUMP013	Smart, pump qf1200-5, shaft bearing cap unit	PM	Yes	Every 1000h or at least once a year
#5	3	SPKMBSMTSEN001	FlexReady Smart UV lamp	PM	No	Every 12 months
#6	4	SPKMBSMTBASE015	FlexReady Smart, set of balls and o-rings	PM	No	Every 6 months
#7	5	SPKMBSMTBASE038	FlexReady Smart, power supply, 100-230 VAC/ 24 VDC, 10A	Critical	No	As required
#8	5	SPKMBSMTBASE025	FlexReady Smart, smart base, PLC CPU with memory card	Critical	Yes	As required
#9	1	SPKMBSMTBASE039	FlexReady Smart, I/O modules replacement kit 1	Critical	Yes	As required
#10	5	SPKMBSMTBASE040	FlexReady Smart, CUBE67 bus nodes ethernet IP smart base	Critical	Yes	As required
#11	4	SPKMBSMTCS037	FlexReady Smart, CUBE67 bus nodes ethernet IP Mobius® Chrom 20 CS	Critical	Yes	As required
#12	5	SPKMBSMTBASE041	FlexReady Smart, smart base, PLC power supply	Critical	No	As required
#13	1	please contact us	FlexReady Smart, smart base, HMI	Critical	Yes	As required
#14	5	please contact us	FlexReady Smart, smart base, manageable ethernet switch 8 channel	Other	Yes	As required
#15	1	SPKGEN003	ebox fan	Critical	Yes	As required
#16	3	SPKMBSMTBBL001	FlexReady Smart Chrom., bubble trap support, level sensor kit	Critical	Yes	As required
#17	4	SPKMBSMTCS038	Mobius® Chrom 20, clamshell, NC/NO pinch valve 5/8"	Critical	No	As required
#18	4	SPKMBSMTCS039	Mobius® Chrom 20, clamshell, connector clips kit	Critical	Yes	As required
#19	4	SPKMBSMTCS041	Mobius® Chrom 20, clamshell, no PCV pinch valve 5/8"	Critical	Yes	As required
#20	4	SPKMBSMTCS022	FlexReady Smart XMO, clamshell, valve terminal MPA	Critical	Yes	As required
#21	4	SPKMBSMTCS024	FlexReady Smart, clamshell, control valve kit	Critical	Yes	As required
#22	4	SPKMBSMTCS025	FlexReady Smart, clamshell, pressure transmitter and switch kit	Critical	Yes	As required
#23	4	SPKMBSMTCS026	FlexReady Smart, clamshell, pressure transmitter	Critical	No	As required
#24	5	SPKMBSMTPCART006	FlexReady Smart, pump skid, power supply, 100-240 VAC/ 48 VDC, 12.5A	Critical	No	As required
#25	3	SPKMBSMTPCART008	FlexReady Smart, pumps, cable for pump 1200S	Critical	No	As required
#26	2	SPKMBSMTPCART009	FlexReady Smart, pumps, pump 1200S kit	Critical	No	As required
#27	2	SPKMBSMTFLW007	FlexReady Smart, flowmeters, flowmeter cable	Critical	No	As required
#28	2.5	SPKMBSMTFLW011	Mobius® Chrom 20, flowmeters, flowmeter converter kit	Critical	No	As required
#29	2	SPKMBSMTFLW012	Mobius® Chrom 20, flowmeters, flowmeter kit	Critical	No	As required
#30	2	SPKMBSMTFLW013	Mobius® Chrom 20, single-use flowmeter mechanical spare kit	Critical	Yes	As required
#31	2	SPKMBSMTMNFLD006	FlexReady Smart XMO, manifold, valve terminal MPA	Critical	Yes	As required
#32	2	SPKMBSMTMNFLD013	FlexReady Smart XMO, manifold, pneumatic valve kit	Critical	Yes	As required
#33	1	SPKMBSMTTMR001	FlexReady Smart, converter C8480 kit	Critical	Yes	As required
#34	1	SPKMBSMTTMR003	FlexReady Smart, instrumentation cables kit	Critical	No	As required
#35	3	SPKMBSMTSEN003	Dual beam 280-300 nm UV sensor	Critical	No	As required
#35	3	SPKCBS000INS018	Dual beam 254-280 nm UV sensor	Critical	No	As required
#35	3	SPKCBS000INS025	Single beam 280 nm UV sensor	Critical	No	As required
#36	3	SPKMBSMTSEN007	FlexReady Smart Chrom., pH probe	Critical	Yes	As required
37		SPKMBSMTGEN008	FlexReady Smart, I/O modules replacement kit 2	Critical	Yes	As required
#38	5	SPKMBSMTBASE044	Gateway	Critical	No	As required
#39	1	SPKMBSMTBASE036	FlexReady Smart, smart base, HMI gaz module	Other	Yes	As required
#40	1	SPKMBSMTBASE037	FlexReady Smart, smart base, HMI bearing and cap	Other	Yes	As required
#41	1.2	SPKGEN001	Lighting M	Other	No	As required
#42	2	SPKMBSMTPCART010	FlexReady Smart, pumps, mechanical spare kit	Other	No	As required
43		SPKMBSMTMNFLD004	FlexReady Smart, manifold, air supply kit	Other	No	As required
44		SPKMBSMTGEN006	FlexReady Smart, electrical components kit	Other	Yes	As required
45		SPKMBSMTGEN007	FlexReady Smart, interconnection cables kit	Other	No	As required
46		SPKMBPWCC	Power cord Mobius® Chrom 20 CH	Other	No	As required
47		SPKMBPWCEU	Power cord Mobius® Chrom 20 EU	Other	No	As required
48		SPKMBPWJ	Power cord Mobius® Chrom 20 JP	Other	No	As required
49		SPKMBPWCKR	Power cord Mobius® Chrom 20 KR	Other	No	As required
50		SPKMBPWCNA	Power cord Mobius® Chrom 20 NA	Other	No	As required
51		SPKMBPWCUK	Power cord Mobius® Chrom 20 UK	Other	No	As required
52		SPKMBPWCCN	Power cord Mobius® Chrom 20 CN	Other	No	As required

Note: # means that the part is illustrated on the drawing.
* Preventive Maintenance (PM) parts are subject to wear and tear. Under average usage conditions, they should be replaced at least once per year.
A risk assessment based on the specific system usage and production conditions may indicate replacement of some or all of these parts more frequently.
** Critical parts have been identified as most critical to avoiding system downtime and are recommended to be kept in stock for immediate availability.
*** Replacement and/or set up need to be made by a trained technician.

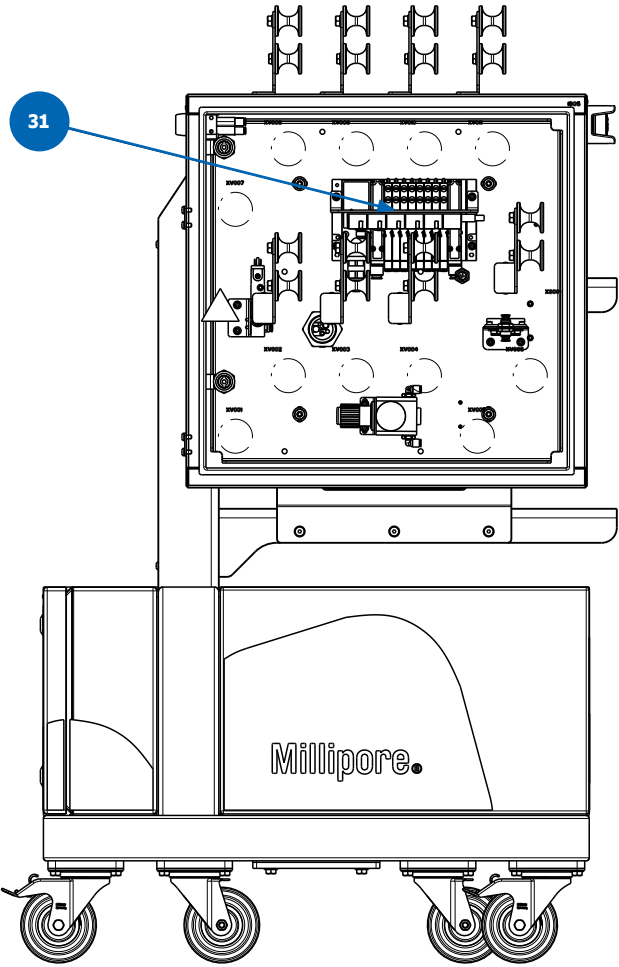
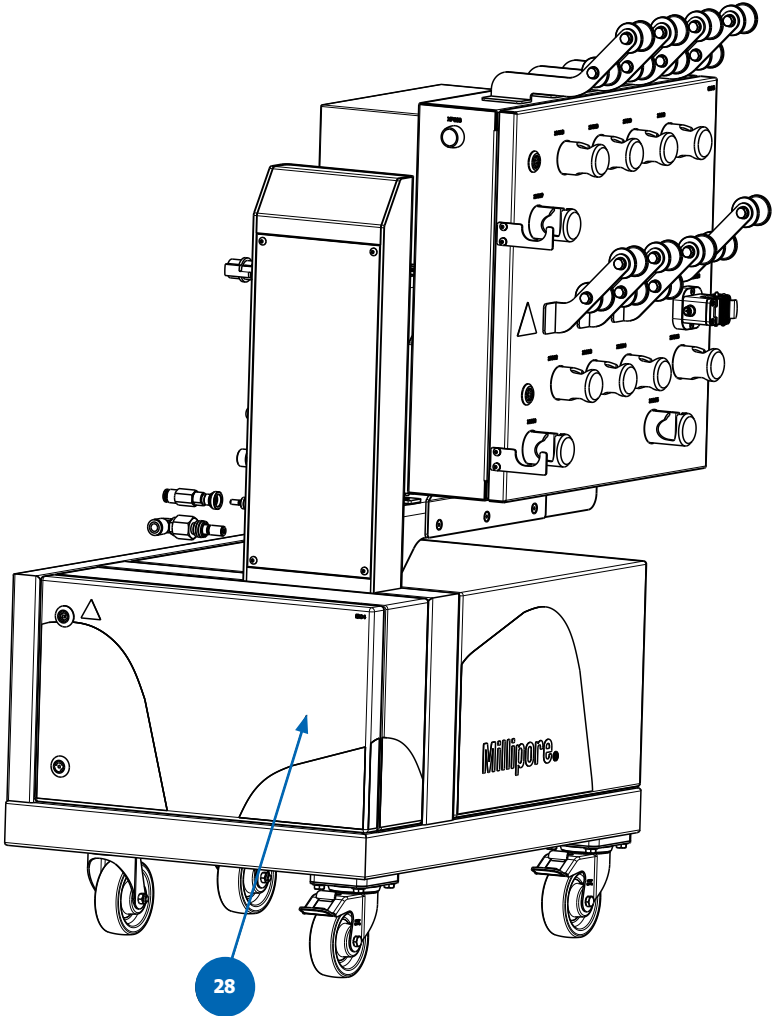
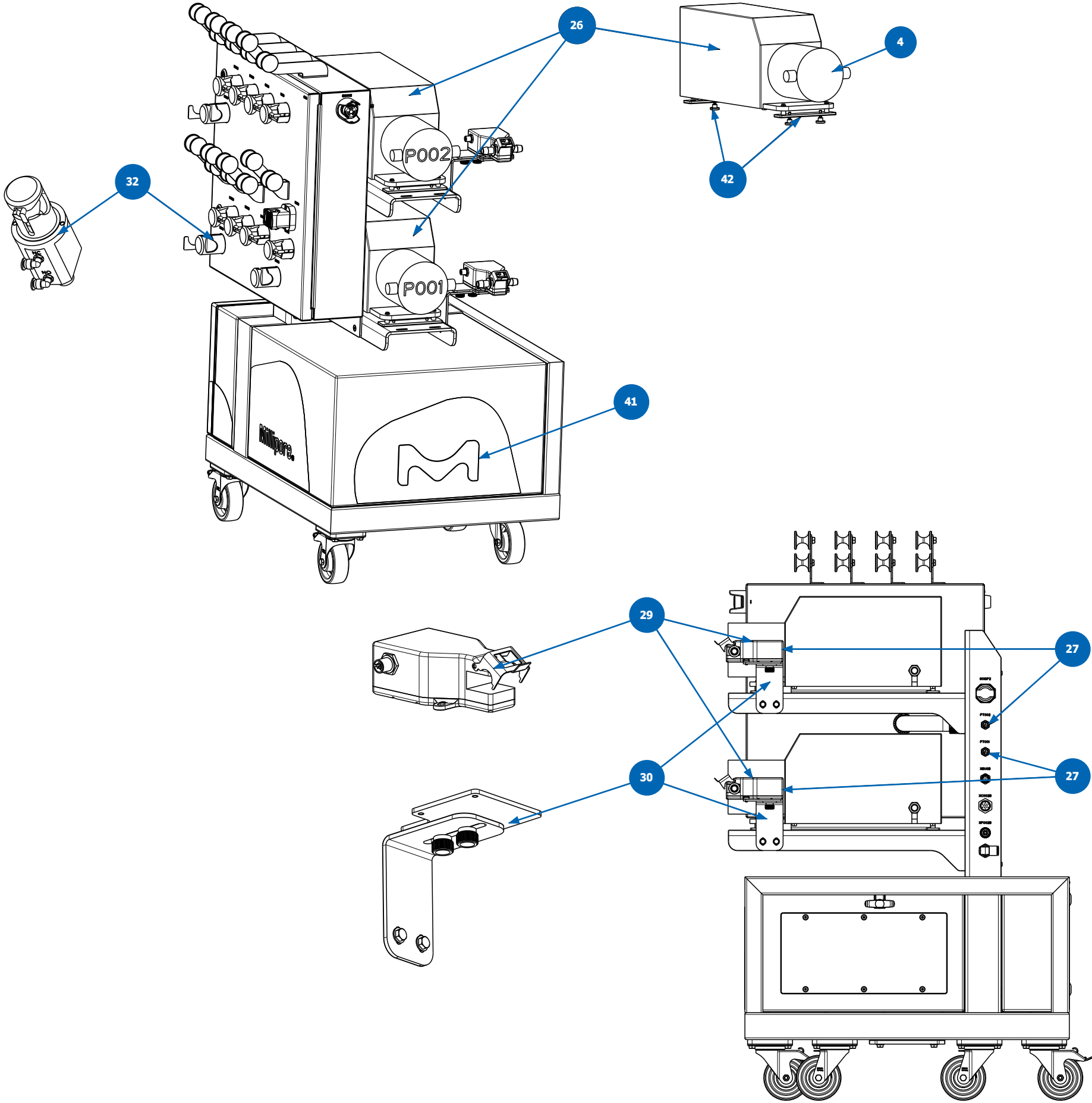
Mobius® Chrom 20 System – Spare Parts List

1 Exploded view Base Cart



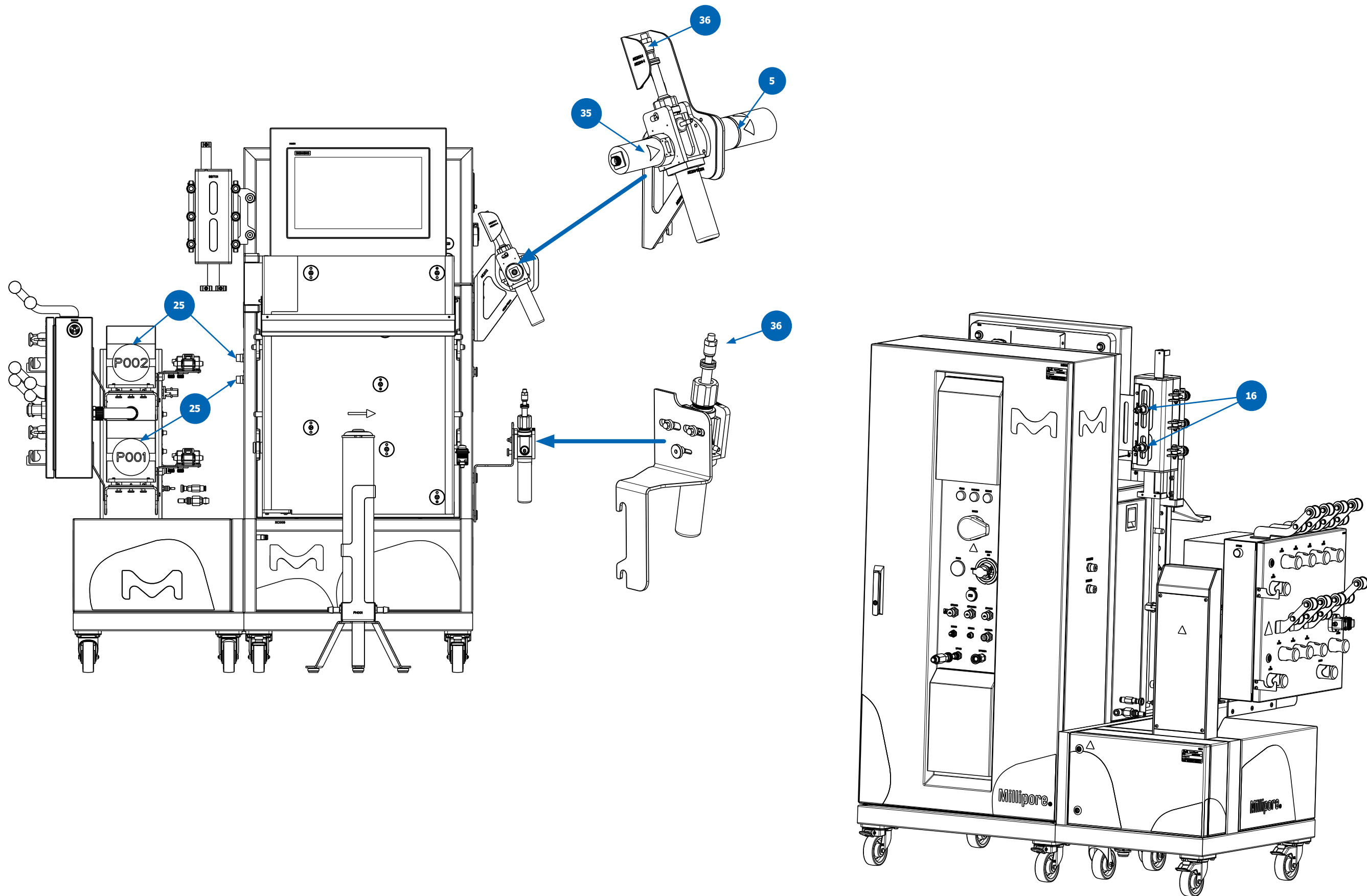
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2 Exploded view Pump Cart



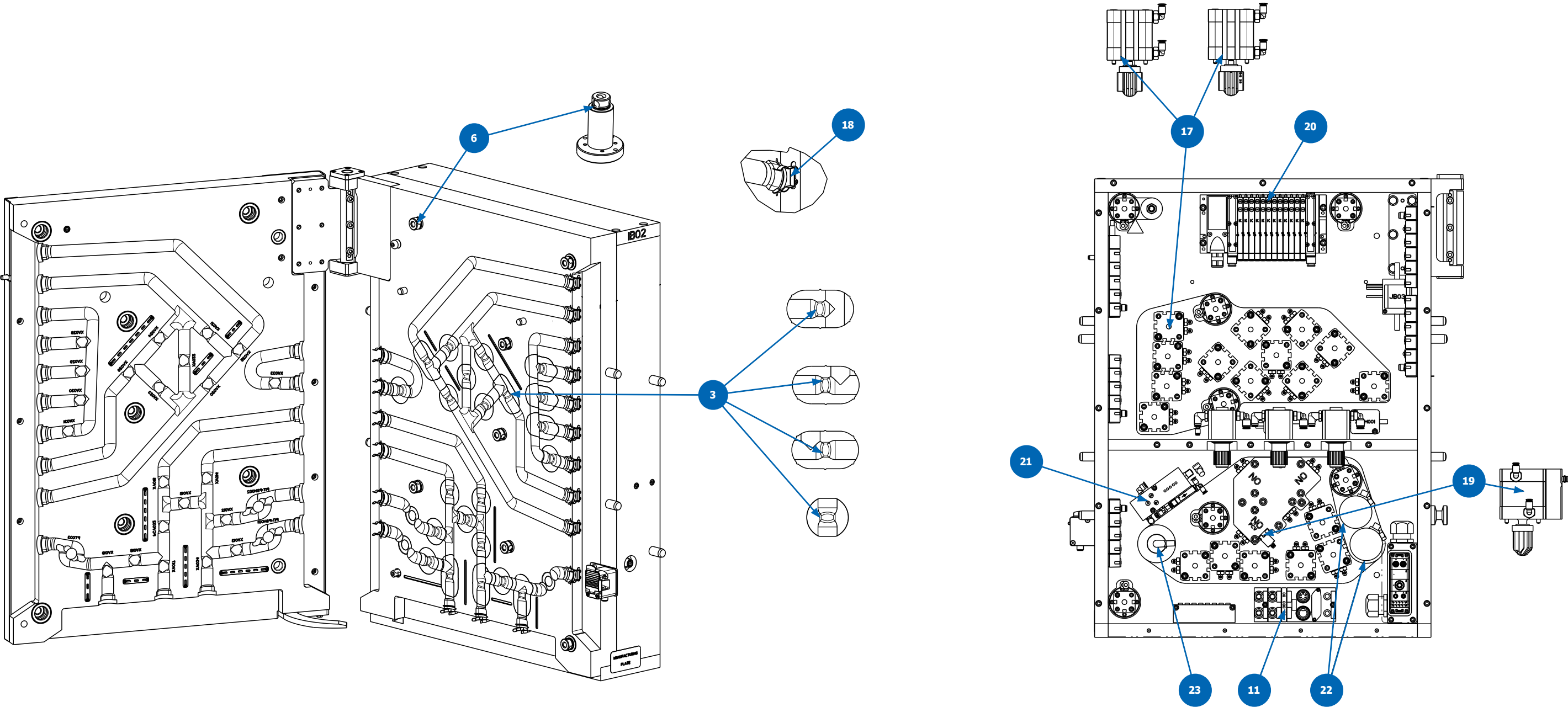
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3 Exploded view Instruments



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4 Exploded view Clamshell



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5 Electric parts

