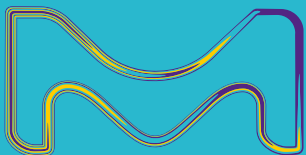


The Authentic Milli-Q® Ultrapure Experience Designed for Modern-Day Scientists

Milli-Q® EQ 7000

Ultrapure water
purification system



MilliporeSigma is the U.S. and Canada
Life Science business of Merck KGaA,
Darmstadt, Germany.

Milli-Q®
Lab Water Solutions

Scientists Face Many Challenges. Water Should Not Be One of Them.

To deliver reliable, high-quality scientific results, you require consistently high-quality ultrapure water.

The **Milli-Q® EQ 7000 ultrapure water system** is designed to produce consistent ultrapure water quality [resistivity 18.2 MΩ·cm @ 25 °C; total organic carbon (TOC) ≤ 5 ppb] that can be adapted to each user's specific application requirements. Plus, a range of intelligent design features make it effortless to dispense water as needed and where needed in the lab.

An ultrapure water system designed by scientists, for scientists.

Convenient Q-POD® dispensing

- 3 flow rates or one-touch volumetric dispensing
- Dispenser mounts where you want, up to 3 m from the system
- Confidence as you work with 'Check & Dispense' lights

Flexibility that adapts to your needs

- Multiple space-saving setups: on or under the bench, or on the wall
- Customize water quality with application-specific final filters
- Hands-free dispensing foot pedal option



Control at your fingertips

- Large, intuitive touchscreen simplifies system use and data access
- Place the screen where you want, up to 3 m from the system

At-a-glance quality monitoring

- Rapid quality monitoring assures your every dispense
- Inline proprietary TOC indicator measures at the point of use

Enjoy confidence in Milli-Q® quality...

- High-quality ultrapure water at predictable running costs
- Expert support throughout system lifetime
- Full range of services, including timesaving MyMilli-Q™ digital services

...and be supported in your sustainability goals

- >10% overall energy savings*
- 20% reduced plastic weight*
- 25% smaller footprint*
- Minimal water and energy consumption when not used for extended periods
- Greener packaging
- Drain Cap reduces end-of-life impact of cartridges

* Vs. our previous generation Milli-Q® Reference system.

Flexibility that Fits Your Space & Needs

Choose an installation option that works for you

Production unit installation options

- Benchtop
- Under bench
- Wall mounted

Pure water* feed options from a

- Distribution loop
- Milli-Q® pure water storage solution



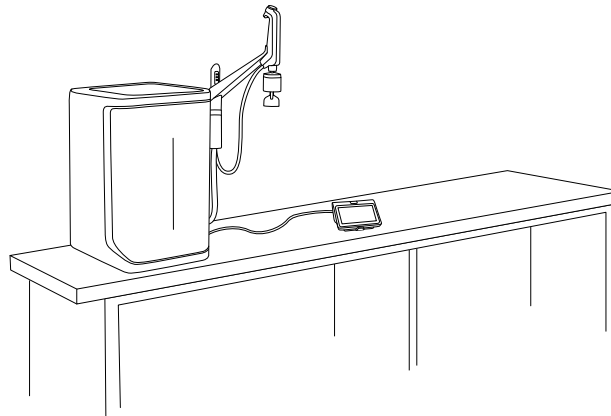
Q-POD® dispenser options

- System mount with choice of positions: on the left or right side, and at the top or bottom of the system
- or*
- Wall mount, up to 3 m from the system

HMI touchscreen options

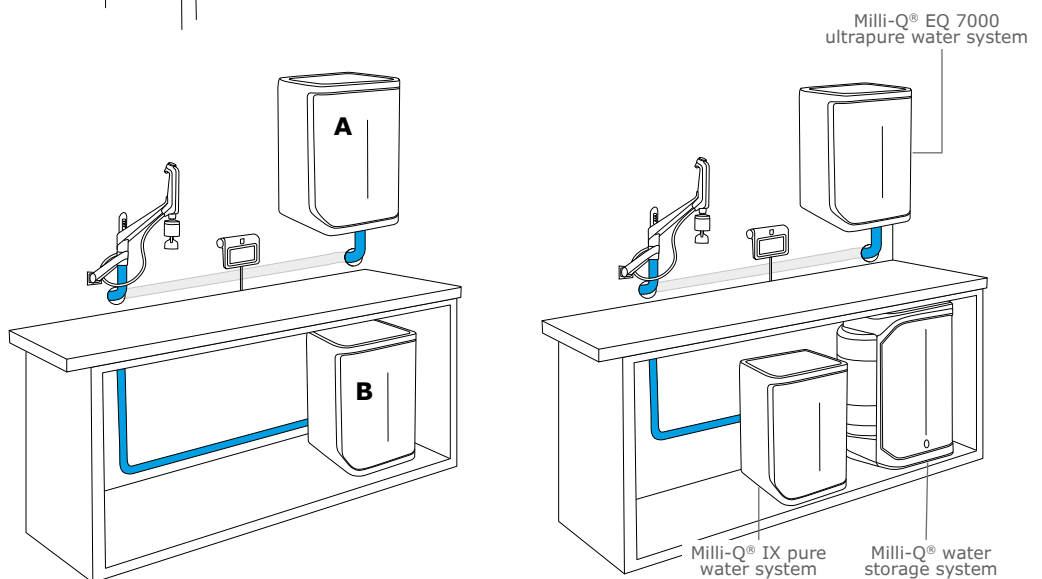
- Maintain movement flexibility with a 3 m cable that connects the screen to the main unit; Hold, move and use the touchscreen as is most comfortable for you
- or*
- Wall mount, up to 3 m from the system

Create a compact & flexible benchtop setup by system mounting the Q-POD® dispenser and placing the screen anywhere on the bench, up to 3m.



Save space by placing the system (A) on the wall, or (B) under the bench.

Feed pure water from a pressurized loop or storage tank.

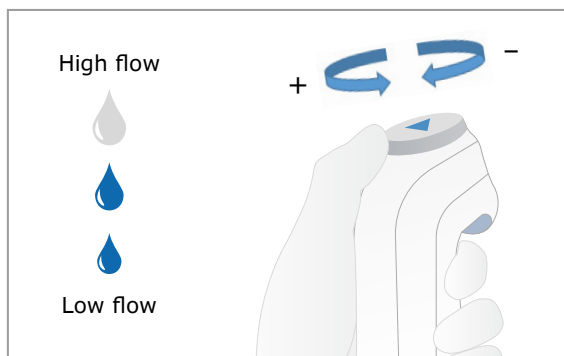


* Feed water must be pretreated with one of the following purification technologies: Elix® electrodeionization (EDI), deionization (DI), reverse osmosis (RO), or distillation.

Easy & Agile Dispensing...

Convenience

- Easy-to-use Q-POD® ultrapure water dispenser
- 3 manually controlled flow rates
 - Low, Medium, High (up to 2 L/min)
 - Adjust with your thumb
- One-touch volumetric dispensing
 - Quickly select from a pre-set menu of volumes, or customize to your needs
 - From 100 ml to 25 L, in 100 mL increments



Flexibility

- Wall- or system-mounted setup options (see page 3)
- Q-POD® dispenser rotates on a fixed arm for convenient filling
- Unhook the Q-POD® dispenser from its magnetic hold for agile manipulation



Confidence

Check & Dispense lights on the Q-POD® arm rapidly confirm that your every dispense is a high-quality dispense.



System power

Water quality

System status



Try the foot pedal option for hands-free dispensing.

Leave your hands free to do other things, or simply avoid touching the dispenser, supporting lab sanitary protocols. A simple tap of your foot starts and stops the flow of water.

...With All Information at Your Fingertips

User-friendly touchscreen interface

Navigate and control your Milli-Q® EQ 7000 system efficiently and effortlessly with its 7" (~18 cm) colored, touchscreen.

Intuitively organized menus help you quickly find what you're looking for, including:

- System information and controls
- Water quality monitoring
- Dispense options
- Purification cartridge status
- Data access and reports

At-a-glance quality monitoring

Essential water quality information is conveniently in view on the touchscreen interface:

- Resistivity and temperature
- TOC indication (see page 7 for more information)
- Application POD-Pak installed
- Water recirculation status

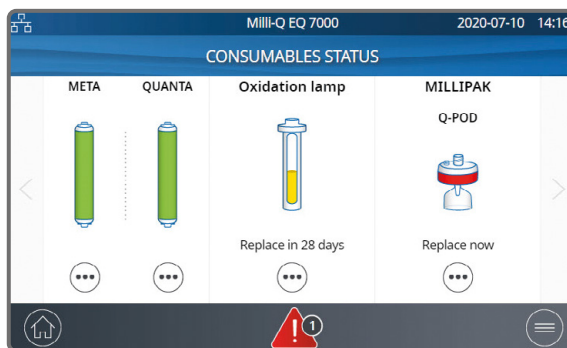
After each dispense, updated resistivity and temperature measurements and the TOC indication are displayed on the screen.

Intuitively organized system menus support ease of use and greater lab efficiency.

Colored icons display the status of installed purification cartridges.

Essential water quality information is in view.

Just tap or swipe to control and monitor your system and its data.



Connect to simplified system monitoring & data management

Connect your Milli-Q® EQ 7000 system to an authorized network or device:

- Local network (DHCP protocol/fixed IP address) via an Ethernet port
- Laptop with a fixed IP address

Connectivity facilitates:

- Remote system monitoring and control
- Rapid data access
- Paperless data management

Alternatively, data can be transferred to a USB key from the port on the touchscreen.

A USB port supports easy data export.



Support for Your Sustainability Goals



At Lab Water Solutions, we are proactively engaged in reducing the environmental impact of our products and supporting your efforts to identify more sustainable solutions. All our products are produced at our ISO 14001 and ISO 50001 certified manufacturing site and all our systems comply with critical environmental regulations and directives, such as RoHS, REACH and WEEE.

We are proud of the innovation and design features that give the Milli-Q® EQ 7000 system a reduced environmental footprint vs. our previous generation Milli-Q® Reference system:

Reduced plastic and size

- **20%** reduced plastic weight
- Up to **25%** smaller footprint
- **33%** reduced plastic used for cartridges thanks to innovative IQnano™ ion-exchange media

Greener packaging

- **100%** recycled cardboard with sustainable forestry certification
- Protective inserts made of **bio-based** PE, or PE with at least **50%** recycled content
- **51%** reduced weight and **45%** reduced volume of packaging for dual cartridge kits compared to previous single cartridge packages

Reduced electricity consumption

- **>10%** overall energy savings
- **Lab Close mode** saves energy and reduces wear of system components as recirculation is reduced to once a day during long periods of inactivity. The system automatically resumes hourly recirculation 24 hours prior to resuming lab activity, ensuring the system is ready for use

Reduced waste management

- New, patented **Drain Cap** purges **~70-74%** of water from the cartridges, representing **~25-35%** of the cartridges' total weight prior to disposal*



In 2024, Merck KGaA, Darmstadt, Germany was awarded Gold status from EcoVadis, placing us in the top 5% of all companies assessed.

Discover our Sustainability website to learn how our innovative purification technologies and design features can support your lab's desire to make a difference.

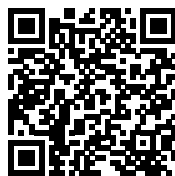
Easy Upkeep & Carefree Maintenance

We've made the Milli-Q® EQ 7000 system easy to use and carefree to maintain so that your valuable resources can focus on what truly matters – accurate scientific results.



- **Automated quality upkeep**, including a recirculation loop and Lab Close mode, ensure that water quality is preserved when the system is not in use
- **Automatic alerts** notify you when purification cartridges need replacing to avoid risk of impacting major components
- **Coordinated, once-a-year** purification cartridge replacements minimize hassle
- **Onscreen wizards** guide you to perform simple maintenance and troubleshooting procedures in-house
- **Twist & Lock** cartridge replacements can be confidently performed by anyone in the lab in a few minutes
- **Predictable** operating costs

Twist & Lock design makes it easy and fast to change purification cartridges.



To replace purification cartridges, scan the QR code to be automatically connected to: SigmaAldrich.com/mymilliqconsumables

* Patent application pending

Work Confidently with Authentic Milli-Q® Ultrapure Water

The Milli-Q® EQ 7000 system produces ultrapure water that exceeds the requirements of the most demanding norms and can be adapted to your specific applications. (See page 10 for details on how water is purified and delivered by the system.)

Water quality grade

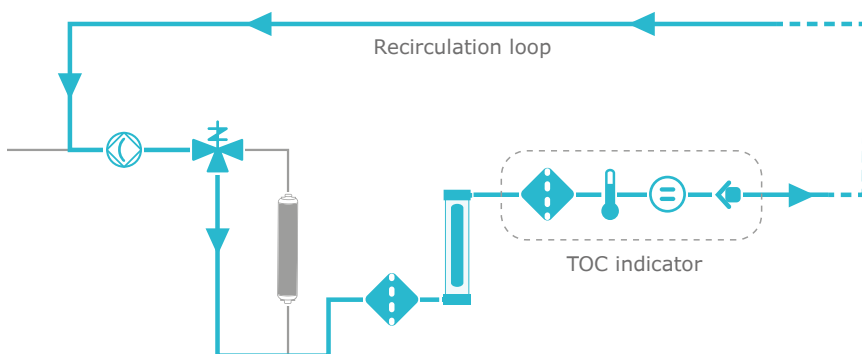
With respect to daily, freshly produced water, the Milli-Q® EQ 7000 system is intended to dispense ultrapure water that meets or exceeds water quality specifications described by the organizations below:

Organization	Water quality/grade
European Pharmacopoeia	Purified water in bulk
U.S. Pharmacopeia	Purified water in bulk
Japanese Pharmacopoeia	Purified water
Chinese Pharmacopoeia	Purified water
ASTM® D1193	Type I water
ISO 3696	Grade 1 water
Chinese National Standard GB/T 6682	Grade 1 water
Chinese National Standard GB/T 33087	Ultrapure water
JIS K 0557	A4 water
Clinical and Laboratory Standards Institute (CLSI®)	Clinical Laboratory Reagent Water (CLRW)

Rapid, inline Milli-Q® TOC indicator

To ensure the reliability of your organic-sensitive applications, such as HPLC, the Milli-Q® EQ 7000 system integrates a new, proprietary TOC indicator that assures organic contamination is ≤ 5 ppb. This inline indicator provides TOC at the point of use, so you're certain every dispense is an optimal dispense.

Parameter	Milli-Q® TOC Indicator
Monitoring frequency	At dispense
Accuracy	Accurate indication within the range
TOC values display	≤ 5 ppb, if 0–5 ppb ≤ 10 ppb, if 6–10 ppb >10 –999 ppb, a whole number is displayed
TOC measuring process	Inline, post-dispense
Photooxidation UV lamp	Low pressure mercury lamp, 185 nm
UV lamp replacement frequency	Once every 2 years



Milli-Q® TOC Indicator

Once a dispense is complete, product water flows through the recirculation loop inside the system to the UV oxidation lamp, bypassing the IPAK Meta® polishing cartridge. UV radiation oxidizes neutral organics into charged molecules, increasing water conductivity. This change is detected by an intermediate resistivity sensor and is converted by an algorithm to a TOC value. The TOC indication appears on the touchscreen monitor after each dispense.

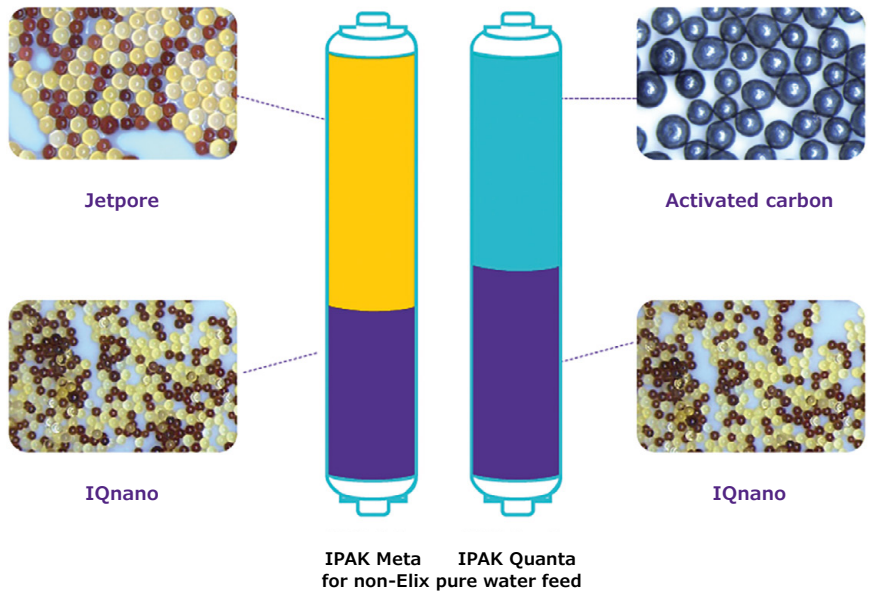
A Powerful Combination of Purification Media

Slim IPAK Meta® and IPAK Quanta® cartridges are designed to function as a pair, providing exceptional performance that is now tailored to the quality of your pure feed water. For Milli-Q® EQ 7000 systems fed by...

- **Elix® EDI pure water**, the resin mix has been reduced with no impact on performance. Cartridges are still exchanged once a year.
- **Non-Elix® pure water**, the resin mix has been increased to ensure the consistent quality of ultrapure water under more difficult feed water conditions.

The cartridges use a combination of Jetpore® mixed-bed ion-exchange resin and innovative IQnano™ ion-exchange media to provide exceptional performance.

The IQnano™ media's smaller bead size significantly improves the resin's kinetic properties. This reduces media needs dramatically: 33% less than former Milli-Q® cartridges —while still achieving ion removal down to trace level.



Match Water Quality to Your Needs

Application POD-Paks are final filters that adapt water quality to specific application needs. Each targets specific contaminants and removes them right at the Q-POD® dispenser.



Millipak® & sterile Millipak® Gold 0.22 µm filters
to remove bacteria and particulates from water.



Biopak® ultrafiltration polisher
for critical applications requiring pyrogen-, nuclease-, protease- and bacteria-free water.

Other available POD-Paks include:

- **EDS-Pak® polisher** for endocrine disruptor experiments
- **LC-Pak® polisher** for trace and ultra-trace organic analyses
- **VOC-Pak® polisher** for analysis of volatile organic compounds

All Application POD-Paks feature:

- e-Sure tags for full data traceability and consumable status monitoring
- Easy snap-into-place installation
- Dispensing protective bell

Trust Best-in-Class Milli-Q® Services

And save time with MyMilli-Q™ digital services

From installation and training to yearly check-ups and our timesaving digital solutions, with Milli-Q® Services you receive best-in-class service and support from the people who designed and built your system.

Quality certified & globally harmonized expertise

- Only Milli-Q®-certified field service engineers install, maintain and repair our systems
- Genuine parts from our ISO 9001-certified manufacturing site
- In compliance with our worldwide, auditable Standard Operating Procedures
- Standardized visit reports and traceable records of care

Installation & user training

- Highly trained engineers efficiently install your system, supplying all components required
- Receive user training and advice on how to use your system

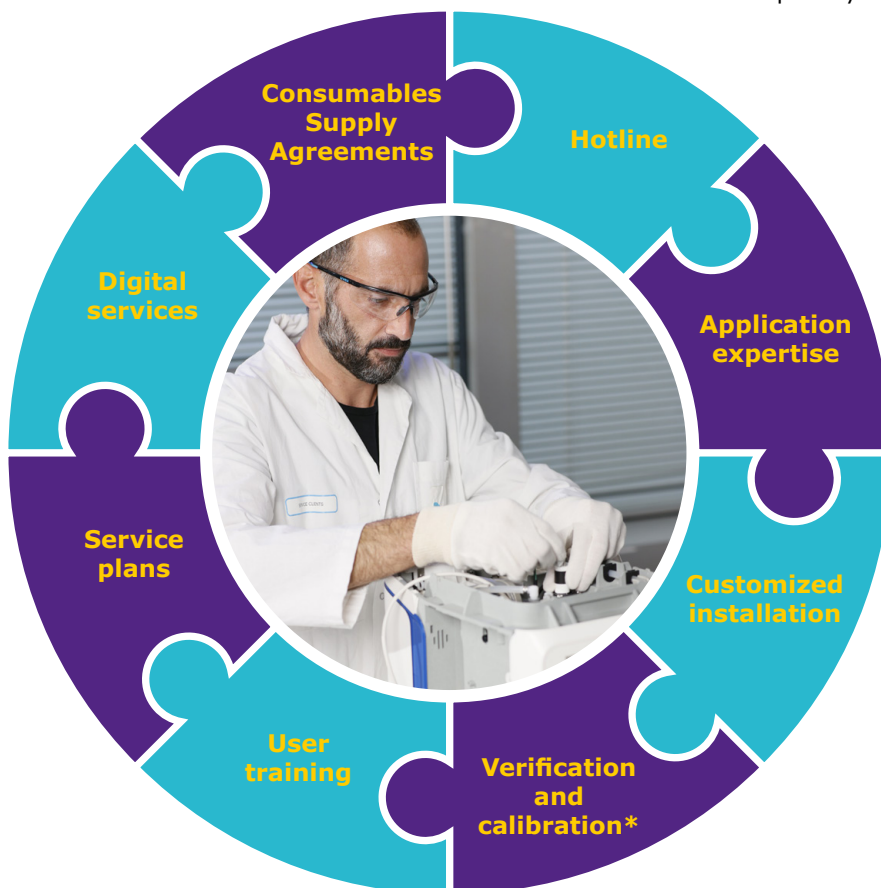
Milli-Q® Service Plans & support options to meet any lab's needs

To ensure your Milli-Q® system continuously operates at optimum efficiency, we provide a range of service plans and options that can be tailored to suit your application, compliance and budgetary requirements. All Milli-Q® Service Plans include an annual preventive maintenance visit from one of our engineers and access to our cloud-based digital service portal, MyMilli-Q™ online solution.

Milli-Q® digital services

Log into **MyMilli-Q™ online solution** to streamline the care of your Milli-Q® systems:

- Track service history and reports
- Manage purification cartridge deliveries
- Plan maintenance visits
- Renew service contracts and Consumable Supply Agreements
- Get priority access to the Milli-Q® Services hotline



Discover more:
SigmaAldrich.com/milli-qservices

* For the Milli-Q® EQ 7000 system, applies to temperature and conductivity cells.

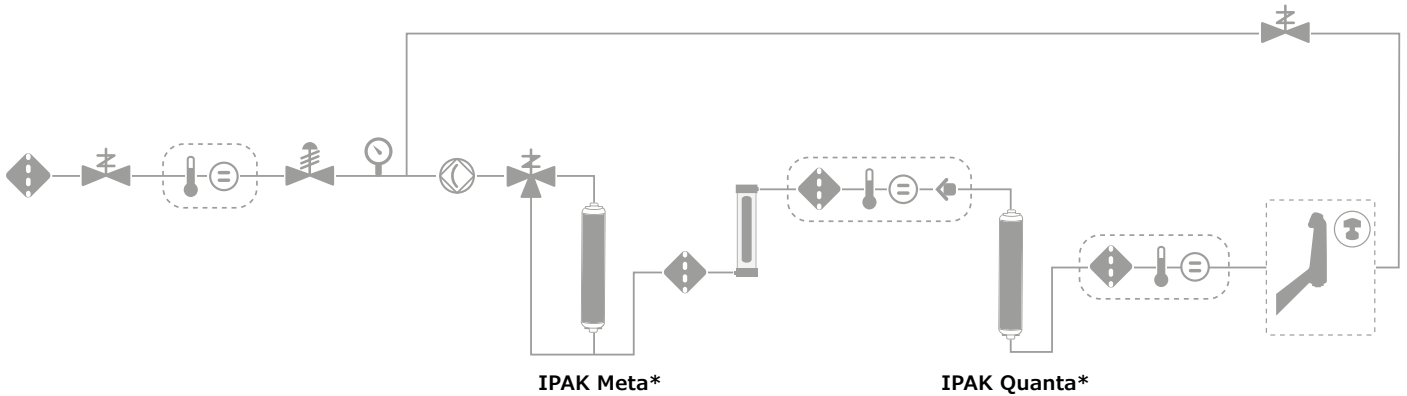
Technical Appendix

Milli-Q® EQ 7000 ultrapure water system

The Milli-Q® EQ 7000 system manages the production and the distribution of ultrapure (Type 1) water from a purified water source, such as a PE tank, the Milli-Q® IX/IQ tank, or a pressurized loop.

Water is purified to a resistivity of 18.2 MΩ.cm at 25°C and TOC ≤ 5 ppb. During dispense, water is sent through a small recirculation loop to the Q-POD® dispenser where a final purification step—the Application POD-Pak—removes specific contaminants just before water leaves the system.

Flow schematic



Strainer filter



Pressure sensor



UV lamp, 185 nm



Solenoid valve



Pump



TOC indicator



Conductivity / resistivity cell



3-way valve



Q-POD dispenser



Pressure regulator (option)



IPAK cartridge

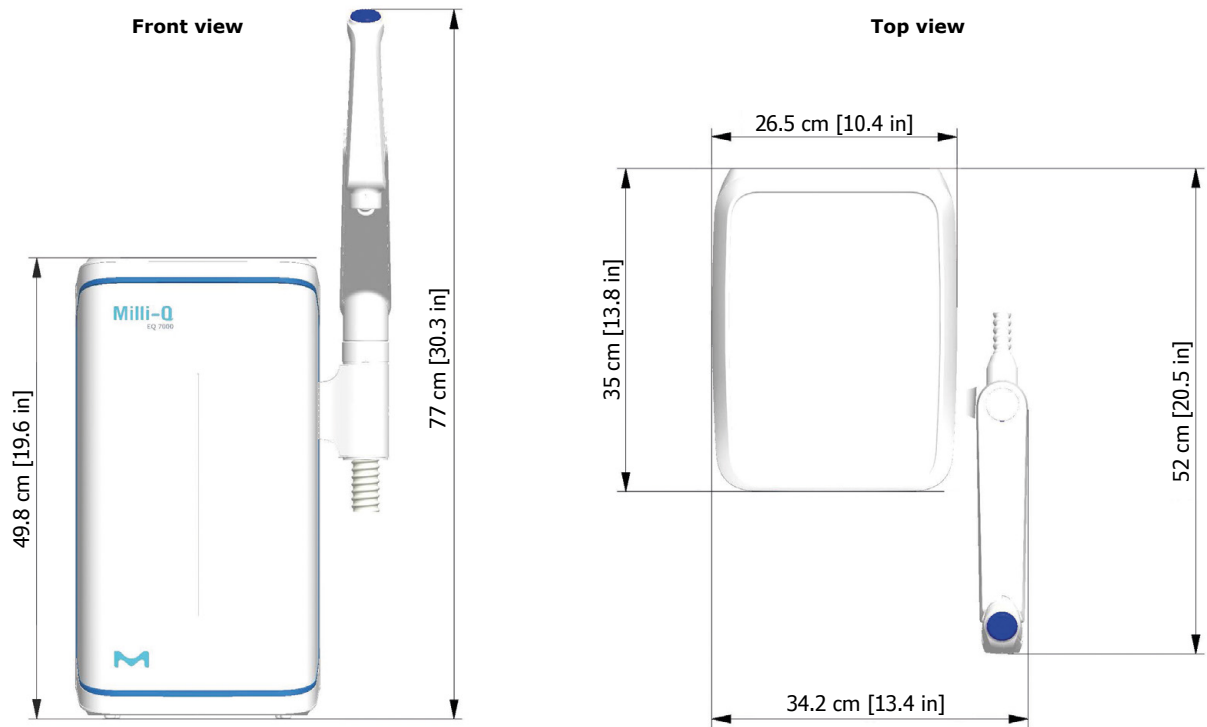


Application POD-Pak

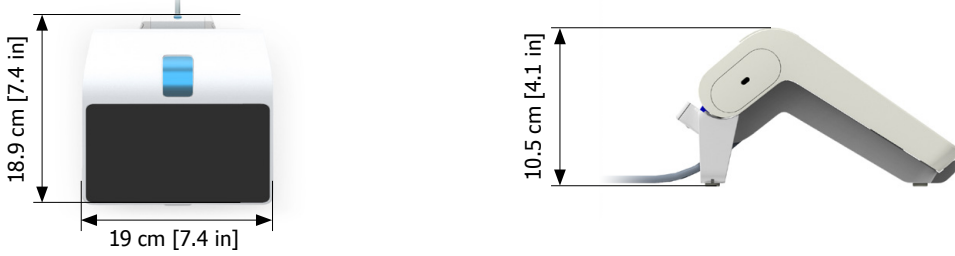
* Depending on feed water quality, specific SKUs are available.

Purification unit specifications

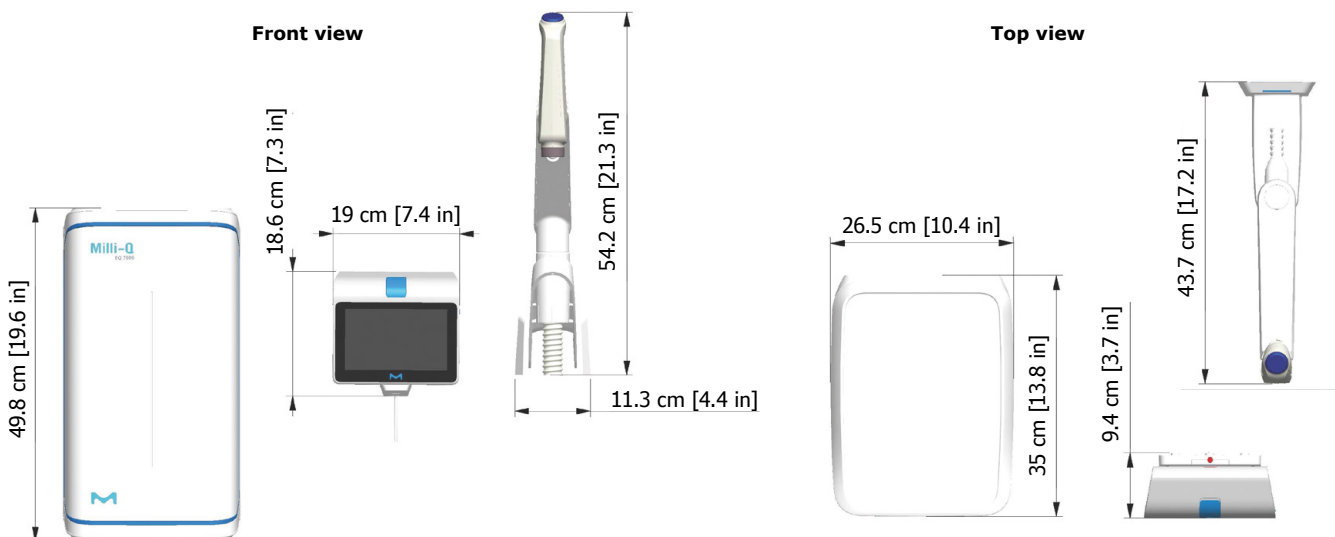
Compact benchtop solution



Benchtop HMI touchscreen



Remote wall-mounted solution



Tubing and port requirements

Parameter	Description
Feed water connection	½" male NPT/BSP/GAZ
Distance from feed water port	Maximum 5 m (16.4 ft)
Distance from purification unit to wall-mounted Q-POD® dispenser	Maximum 3 m (9.8 ft)
Power entry	Connection IEC13
ON/OFF switch	Available on the unit
Water sensor port	Fits with standard leak detector (Cat. No. ZWATSENA1)
Ethernet port	IEEE P802.3

Electrical connections and specifications

Parameter	Description
Power source voltage	100–240 VAC ± 10%
Power frequency	50/60 Hz ± 2 Hz
Power used	Maximum 115 VA
Power cord length	2.5 m (8.2 ft) plug: IEC13 female
Operational temperature	4–40 °C (39–104 °F)
Altitude	Up to 3000 m (9842 ft)

Weights

System type	Dry weight	Shipping weight	Operating weight
Purification unit + HMI touchscreen	12.2 kg (26.9 lb)*	14.6 kg (32.2 lb)	16.7 kg (36.8 lb)*
HMI touchscreen	0.58 kg (1.3 lb)	**	0.58 kg (1.3 lb)
HMI touchscreen mounting kits			
• Benchtop	0.42 kg (0.9 lb)	0.56 kg (1.2 lb)	0.42 kg (0.9 lb)
• Wall	0.49 kg (1.1 lb)	1.4 kg (3.0 lb)	0.49 kg (1.1 lb)
Q-POD® dispenser			
• System	1.2 kg (2.7 lb)	1.5 kg (3.3 lb)	1.2 kg (2.7 lb)
• Wall	2.2 kg (4.9 lb)	2.8 kg (6.1 lb)	2.2 kg (4.9 lb)

*HMI touchscreen not included.

**Included in shipping box with purification unit.



HMI touchscreen specifications

Screen descriptions and functionalities

Parameter	Description
Capacitive touchscreen	Size: 7" (18 cm); Resolution: 800 x 480
USB port	USB 2.0 Highspeed standard
Display in 9 languages	Chinese / English / French / German / Italian / Japanese / Portuguese / Russian / Spanish

Water specifications international conformity

Feed water requirements

Feed water quality	Pretreated water using electrodeionization (EDI), deionization (DI), reverse osmosis (RO), or distillation technologies
Pressure*	< 6 bar
Temperature	5–35 °C (41–95 °F)
Conductivity	≤ 100 µS/cm at 25 °C (as NaCl)
Total Organic Carbon (TOC)	< 50 ppb

* For pressures below 0 bar, the system will operate, but product flow rate may be lower.

Ultrapure, Type 1 water specifications¹ (from Q-POD® dispenser)

Resistivity ²	18.2 MΩ·cm at 25 °C
Conductivity	0.055 µS/cm at 25 °C
TOC	≤ 5 ppb
Particles ³	No particles with size > 0.22 µm
Bacteria	< 0.01 cfu/mL (< 10 cfu/L) ⁽⁴⁾ < 0.005 cfu/mL (< 5 cfu/L) ⁽⁵⁾
Pyrogens (endotoxins) ⁶	< 0.001 EU/mL
RNases ⁶	< 1 pg/mL
DNases ⁶	< 5 pg/mL
Proteases ⁶	< 0.15 µg/mL
Flow rate	Up to 2 L/min

1 These values are typical and may vary depending on the nature and concentration of contaminants in the feed water.

2 Resistivity can also be displayed non-temperature-compensated as required by USP.

3 With Millipak® or Millipak® Gold filter.

4 With Millipak® or Biopak® filter.

5 With Millipak® Gold filter when installed and used in a laminar flow hood.

6 With Biopak® polisher.

International regulatory requirements

EU declaration of conformity – UL safety marking

Milli-Q® EQ 7000 systems have been designed and manufactured in accordance to the international standard and test method defined by the IECCE organization according CB Scheme process. CB Scheme process was applied for electromagnetic compatibility and safety compliance.

Milli-Q® EQ 7000 systems are also subject of the UL listing Marking Program and meets the following marking and registration requirements listed below:

- UL registration can be verified on the UL website: iq.ulprospector.com (E216983)
- Access to CB certificate: certificates.iecee.org (DK-100871-UL)

We also meet the regulatory requirements of the following organizations:



All our production sites are ISO 14001 certified, and all Milli-Q® systems comply with critical environmental regulations and directives, such as RoHS, REACH and WEEE. Since April 2022, our Molsheim site in France, where Milli-Q® systems are manufactured, is ISO 50001 certified on energy management.



As a member of the Together for Sustainability initiative, we encourage our suppliers to be assessed and ensure compliance with our standards and values in the categories of Environment, Labor and Human Rights, Ethics, and Sustainable Procurement. Today, Milli-Q® EQ 7000 systems contain parts that are **at least 62%** (by weight) sourced from suppliers who participate in this initiative and have a valid assessment.



Ordering information

System	Catalog number
Milli-Q® EQ 7000 water purification system & HMI touchscreen	ZEQ7000T0C
Benchtop kit for HMI touchscreen	BTEQ0DKT
Wall mounting kit for HMI touchscreen	WMEQ0DKT
System mounting kit for Q-POD® dispenser (includes Q-POD® unit)	SMEQ00KT
Wall mounting Kit for Q-POD® dispenser (includes Q-POD® unit)	WMEQ0RKT

Pure water storage tanks*	Catalog number
Milli-Q® storage tank top assembly	TANKT0PA1
Milli-Q® storage tank, 25 L	TANKA025
Milli-Q® storage tank, 50 L	TANKA050
Milli-Q® storage tank, 100 L	TANKA100

* Also compatible with polyethylene (PE) storage tanks or distribution loop.

Purification consumables & Application POD-Paks	Catalog number
Milli-Q® polishing kit for Elix® pure water	IPAKKITEX
Milli-Q® polishing kit for purified water	IPAKKIT00
Millipak® 0.22 µm filter	MPGP002A1
Millipak® Gold 0.22 µm sterile filter	MPGPG02A1
Biopak® polisher	CDUFBIOA1
LC-Pak® polisher	LCPAK00A1
EDS-Pak® polisher	EDSPAK0A1
VOC-Pak® polisher	VOCPAK0A1
UV lamp	ZEQ7UVLP0

For easy consumable ordering, visit
SigmaAldrich.com/mymilliqconsumables

Accessories	Catalog number
System wall mounting bracket	SYSTFIXA1
Water sensor	ZWATSENA1
Foot pedal	ZEQ7FTPDL
Internal pressure regulator + Feed conductivity cell	ZEQ7C0NDC
Internal pressure regulator	ZF3000810
Alarm relay cable	ZMQ0ALCA1

Milli-Q®

Lab Water Solutions

For more information, please visit our website:

SigmaAldrich.com/ultrapure

Try our Milli-Q® System Selection Guide at:

SigmaAldrich.com/labwaterselector

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